

# Perovskite Solar Cells for BIPV Application: A Review

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**Abstract:** The rapid efficiency enhancement of perovskite solar cells (PSCs) make it a promising photovoltaic (PV) research, which has now drawn attention from industries and government organizations to invest for further development of PSC technology. PSC technology continuously develops into new and improved results. However, stability, toxicity, cost, material production and fabrication become the significant factors, which limits the expansion of PSCs. PSCs integration into a building in the form of building-integrated photovoltaic (BIPV) is one of the most holistic approaches to exploit it as a next-generation PV technology. Integration of high efficiency and semi-transparent PSC in BIPV is still not a well-established area. The purpose of this review is to get an overview of the relative scope of PSCs integration in the BIPV sector. This review demonstrates the benevolence of PSCs by stimulating energy conversion and its perspective and gradual evolution in terms of photovoltaic applications to address the challenge of increasing energy demand and their environmental impacts for BIPV adaptation. Understanding the critical impact regarding the materials and devices established portfolio for PSC integration BIPV are also discussed. In addition to highlighting the apparent advantages of using PSCs in terms of their demand, perspective and the limitations, challenges, new strategies of modification and relative scopes are also addressed in this review.

**Keywords:** renewable energy; perovskite solar cells; BIPV; semi-transparent; challenges

## 1. Introduction

Currently, building sector consumes 40% energy globally, which is expected to reach double or triple by 2050 because of population growth, changes of household size with improved electrical and cooking appliances, increasing levels of wealth and lifestyle changes at the global level [1–6]. In addition, this consumed building energy is responsible for emitting 40% of total carbon dioxide. The global emission is further expected to be 50% by 2050 if the current trend of energy consumption occurs [7–11]. Hence, replacement of building energy generation from fossil fuel, coal-based power plant to renewable energy sources is highly demanding. Photovoltaic (PV) power generation can displace fossil fuel-generated energy. The installed PV capacity surpassed 500 GW already in worldwide, and another 500 GW installation is expected by 2023 [12]. However, PV generated power has low-density power supply compared to other renewable sources. Moreover, for large scale PV plant needs a large land area while transmission and distribution power losses are also very high. Hence, PV technology manifests potential opportunism in building architecture. The integration of PV in a building is known as building-integrated PV (BIPV), where PV replaces the traditional building envelopes such as window, roof, wall and offset building construction cost. At the same

time, these new BIPV envelopes generate power and also protect the building interior from harsh external ambient [6,13–16]. Semitransparency or transparent nature is the precondition for BIPV envelopes as they are not only responsible for producing the benevolent power but also controls the net building energy consumption by offering suitable indoor ambient. Semi-transparent or transparent BIPV allow sufficient daylight, which reduces lighting energy demand and also controls heat loss and gain, which, in turn, reduce the heating and cooling load demand [17]. Although buildings have a strong potential of reducing their energy consumption and greenhouse gas emissions; the main challenge is to achieve this objective without compromising thermal comfort needs [18–20].

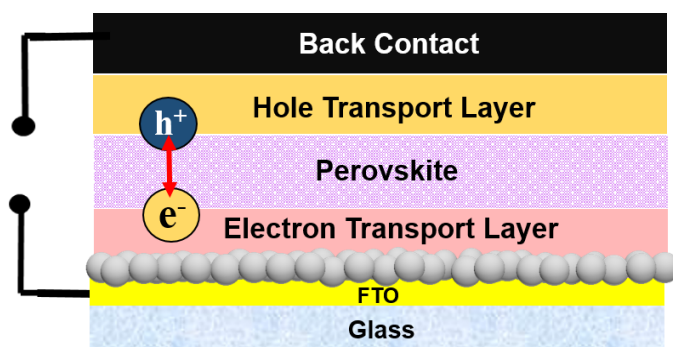
First-generation cost-effective, crystalline silicon for BIPV application needs space between cells to create semitransparency [21,22]. While second-generation thin film[23–25] and third-generation [26] emerging perovskite solar cells (PSCs) [27], dye-sensitized solar cells (DSSCs) [28], quantum dot solar cells (QDSSC) and organic–polymer solar cells [29] types possess semitransparency by tuning their corresponding cell thickness.

The photosynthesis process inspired the fundamental novelty of the third-generation PV concepts in the way of assembling the cell architecture, which allows easy and cost-effective processing to generate power from effective sunlight absorption [30]. Among the third generation PV system, PSCs are the most efficient technology that promises a cheaper and accessible fabrication route to produce more efficient photo-conversion efficiency (PCE). The perovskite materials satisfy almost all the requirements to achieve the best performance, as listed in Table 1.

**Table 1.** Summarized requirements for the best-performance photovoltaic (PV) applications in terms of materials and properties categories.

Categories	Requirement
<b>Properties</b>	1 Suitable bandgap matching the solar spectrum
	2 Strong absorption coefficient
	3 Excellent and balanced carrier mobility
	4 Defect tolerant
	5 Ambipolar dopability
	6 Long carrier lifetime and diffusion length
	7 Reasonably low exciton binding
<b>Materials</b>	1 Earth-abundant/low cost
	2 Nontoxic
	3 Long-term stability
	4 High performance

In a typical PSC, the perovskite absorber layer is sandwiched between the electron and hole transport layer (ETL and HTL). Generally, the ETL deposits on a fluorine-based tin oxide (FTO)-based glass followed by the perovskite layer and HTL. Finally, a back contact introduces on the top of the HTL and thus a complete cell form. The sequential layers of a typical PSC are schematically described in Figure 1. Briefly, PSCs show a photovoltaic phenomenon when exposed to light, consequently producing photovoltage and photocurrent.



**Figure 1.** Schematic configuration of a typical perovskite solar cell.

This kind of cell structure benefits for a high collection efficiency and low recombination of carriers, which are indispensable to realize a high conversion efficiency. Compared to other solar technology, PSC reacts to different wavelengths of light. This is due to the structure of the cells, which enables electrons to travel through various interfacial layers [31, 32]. As a result, they can convert a proportionately higher amount of sunlight into electricity. Thus, it is required to mobilize the material quality of the perovskite absorber by enhancing their charge carrier and reduce the defect density. Despite the material quality improvement, the layer thickness adjustment is also a possible way to enhance cell performance. Maximum light trapping can provide mutual benefits for both the optical and electrical properties of the PSCs.

To date, the number of publications on PSCs exceeded almost 17,726 according to the web of science while searching the keyword of “perovskite solar.” Among them, 1143 publications were related to review articles [33]. Not only that, but most of the article also comes under the category of materials science multidisciplinary (10,865), dealing with (1) emergence of perovskite solar cells, (2) fundamental relation with optoelectronics, ion mobility properties, (3) recombination effect, (4) theoretical studies to achieve high efficiency, (5) defect and interfacial related studies, (6) device architecture such as mesoscopic, planar, inverted, hole-transport material free tandem, etc., (7) stability and scalability related gripping topics [34–37]. Around 2554 publications are available including 865 proceeding papers and 150 review articles according to the web of science by searching the keyword “building-integrated photovoltaic”. Nevertheless, interestingly, searching by the keywords “building-integrated photovoltaic perovskite solar” indicates only 37 articles, 9 reviews and 3 proceeding papers as per web of science. The status of the publications lists as gathered from the web of science thus highlights the adequate requirement of more research-based PSCs integration in BIPV (Figure 2).



**Figure 2.** Schematic representation of the theme of this review represents perovskite solar cells integration to building-integrated photovoltaic (BIPV).

In this review, we have put great emphasis on the potentiality of PSCs integration for BIPV application through its appearance as an emerging PV technology to futuristic employment in BIPV application. A general phenomenon and the importance of the review are recapitulated in Section 1. Next, Section 2 illustrates the efficiency evaluation of PSCs as a breakthrough trendsetter in PV Afterwards; Section 3 highlights the difficulties associated with PSCs, mainly stability and toxicity. Then, Section 4 addresses on the PV technological aspects of PSCs includes transparency and efficiency tradeoff and up-scaling status. Then Section 5 discusses the advancement of PSCs integration in BIPV. This includes recent trends of PSCs in BIPV includes lightweight, solar paint techniques and zero-energy building conceptualization for sustainable BIPV adaptation. Next, **Section 6** describes the future scope of PSCs integration in BIPV, followed by a constructive discussion in Section 7. Finally, the review is summarized with the concluding remarks in Section 8.

## 2. Performance Trends Evaluation of PSC

PSCs has become one of the hot spots owing to its dramatic development in efficiency levels and thus extensively studied in recent years [38–40]. The organic-inorganic perovskite material such as  $\text{CH}_3\text{NH}_3\text{PbI}_3$  ( $\text{MAPbI}_3$ ) and  $\text{CH}_3\text{NH}_3\text{PbBr}_3$  was successfully applied to first DSSCs as a promising alternative to the conventional molecular dyes. However, its instability in the liquid electrolyte seemed to put an obstacle for further development of higher efficiency [41]. Research activities on PSC were swiftly increased since the first reported solid-state PSC in 2012, having PCE of 9.7% [42]. After this breakthrough, in the following years, the investigation of PSCs became gradually dominant in PV research. Eventually, the efficiency of PSCs was enhanced to 22.1% in early 2016 [43]. PSCs have achieved an efficiency of >23% in just a few years. While writing this review article, the highest certified PCE reached 25.2%, confirmed by the National Renewable Energy Laboratory [44]. However, the solution processing fabrication routes of perovskite resulted in its crystallization, defect passivation, which influences the interfacial optoelectronic properties. Therefore, the employment of various additive-assisted strategies for interface optimization can escalate the performance of a PSC. Table 2 highlights the recorded significant PCE of various PSCs in consecutive years in terms of their perovskite absorber modification and implementation of various device fabrication strategies in order to achieve the best performance.

**Table 2.** Significant performance achievement of experimental planner structure-based perovskite solar cells (PSCs) in consecutive years.\*

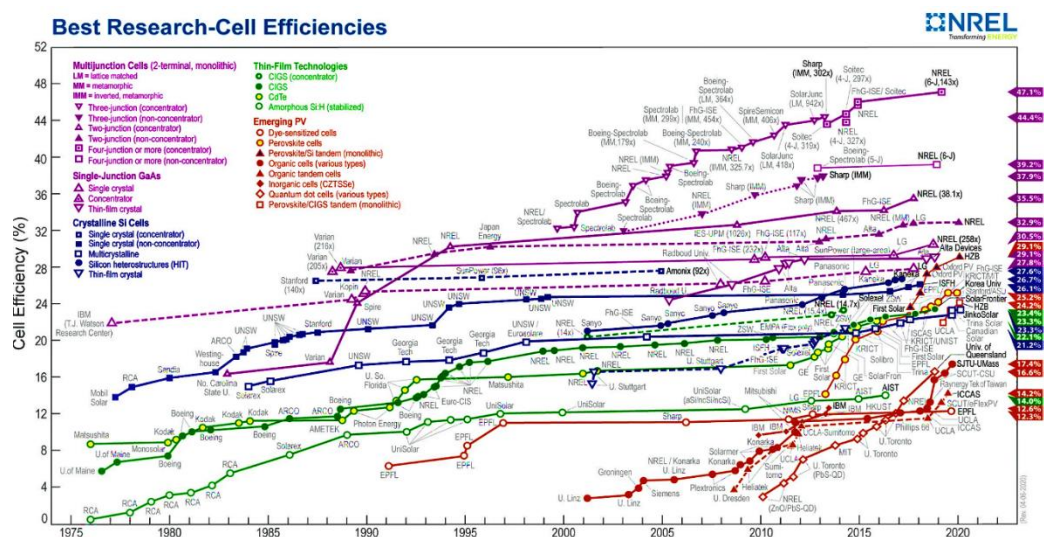
Perovskite Sensitizer	Device Assembly	PCE (%)	Year	Reference
$\text{MAPbI}_3$	$\text{TiO}_2/\text{CH}_3\text{NH}_3\text{PbI}_3/\text{Electrolyte solution}/\text{Pt-FTO}$	3.8	2009	[42]
$\text{MAPbI}_3$	$\text{FTO}/\text{m-TiO}_2/\text{Spiro-OMeTAD}/\text{Au}$	9.7	2012	[45]
$\text{MAPbI}_3$	$\text{FTO}/\text{m-TiO}_2/\text{c-TiO}_2/\text{Spiro-MeOTAD}/\text{FTO Au}$	17.0	2014	[45]
$\text{FAPbI}_3$	$\text{FTO}/\text{bI-TiO}_2/\text{mp-TiO}_2/\text{PTAA}/\text{Au}$	20.2	2015	[46]
$\text{MA}_{0.6}\text{FA}_{0.4}\text{PbI}_3$	$\text{ITO}/\text{PTAA}/\text{ICBA}/\text{C}_{60}/\text{BCP}/\text{Cu}$	18.3	2016	[47]
$\text{Cs}_{0.2}\text{FA}_{0.8}\text{PbI}_3$	$\text{FTO}/\text{SnO}_2/\text{C}_{60}\text{-SAM}/\text{Spiro-OMeTAD}/\text{Au}$	19.6	2016	[48]
$\text{Cs}_{0.15}\text{FA}_{0.85}\text{Pb}(\text{I}_{0.83}\text{Br}_{0.17})_3$	$\text{FTO}/\text{bI-TiO}_2/\text{mp-TiO}_2/\text{Spiro-OMeTAD}/\text{Au}$	20.0	2016	[49]
$\text{MAPbI}_3$	$\text{ITO}/\text{PTAA}/\text{C}_{60}/\text{BCP}/\text{Cu}$	20.7	2016	[50]
$\text{FA}_{0.81}\text{MA}_{0.15}\text{PbI}_{2.51}\text{Br}_{0.45}$	$\text{FTO}/\text{bI-TiO}_2/\text{mp-TiO}_2/\text{Spiro-OMeTAD}/\text{Au}$	20.8	2016	[51]
$\text{Cs}_{0.05}(\text{MA}_{0.17}\text{FA}_{0.83})_{0.95}\text{Pb}(\text{I}_{0.83}\text{Br}_{0.17})_3$	$\text{FTO}/\text{bI-TiO}_2/\text{mp-TiO}_2/\text{PTAA}/\text{Au}$	21.1	2016	[49]
$\text{Rb}_{0.05}[\text{Cs}_{0.05}(\text{MA}_{0.17}\text{FA}_{0.83})_{0.95}\text{Pb}(\text{I}_{0.83}\text{Br}_{0.17})_3]$	$\text{FTO}/\text{bI-TiO}_2/\text{mp-TiO}_2/\text{Spiro-OMeTAD}/\text{Au}$	21.6	2016	[46]

MAPbBr <sub>3</sub> into FAPbI <sub>3</sub>	FTO/thin-barrier TiO <sub>2</sub> /m-TiO <sub>2</sub> / PTAA/Au	22.1	2017	[52]
FAPbI <sub>3</sub> - MAPbBr <sub>3</sub>	FTO/d-TiO <sub>2</sub> /mp-TiO <sub>2</sub> /NBH/P3HT/Au	22.7	2019	[53]
Cs <sub>0.17</sub> FA <sub>0.83</sub> Pb(I <sub>0.97</sub> - xBr <sub>x</sub> Cl <sub>0.03</sub> ) <sub>3</sub>	FTO/bl-TiO <sub>2</sub> /mp-TiO <sub>2</sub> /Spiro- OMeTAD/Au	20.5	2020	[54]

\*MA—CH<sub>3</sub>NH<sub>3</sub>; PTTA—Poly-HC(NH<sub>2</sub>)<sub>2</sub>PbI<sub>3</sub>; BCP—bathocuproine; ICBA—indene-C<sub>60</sub> bisadduct; SpiroOMeTAD—2,2',7,7'-tetrakis[N,N-di(4-methoxyphenyl)amino]-9,9'-spirobifluorene; NBH—narrow-bandgap-halide; P3HT—poly(3-hexylthiophene)

Recently, the Oxford photovoltaics has achieved a certified PCE of 27.3% for 1 cm<sup>2</sup> perovskite-silicon tandem solar cell [55]. This result defeats the highest recorded PCE of the single-junction silicon solar cell (26.7%). This also indicates the emerging performance and rapid development of the PSCs in comparison to silicon solar cells to achieve a similar efficiency [56]. The prevalent efficiency trend of various PV cells is further exhibited in Figure 3. Impressive progress on the PCE is being achieved in case of PSC, which is highly dominating over other PV cells. However, solving the problem of transferring high efficiency from laboratory small-area devices to large-area perovskite modules is the pivotal challenge. The maximum theoretical PCE (Shockley–Queisser limit) of the PSCs, employing MAPbI<sub>3-x</sub>Cl<sub>x</sub> is predicted to be 31.4%. Therefore, there is still enough space for development [57].

Recently, Nishigaki et al. (2020) show simulations study based on light absorption characteristics of chalcogenide alloy-based perovskites such as Ba(Zr, Ti)S<sub>3</sub>, indicating a maximum potential of 38.7% PCE in a perovskite/crystalline Si tandem structure [58]. Despite intrinsically excellent optoelectronic properties of the perovskite absorber, a gap between the theoretical efficiency and the experimental one opens up an ample scope of further investigation and detailed scrutiny to unveil the hidden information of achieving high efficiency and stable PSC. All other kinds of non-Si solar cells suffer significant barriers in terms of their materialization, fabrication and cost and thus became almost saturated to develop next-generation PV devices. In this scenario, the rapid improvement of PSCs thus is expected to be a prominent choice than the traditional silicon solar cells [59].



**Figure 3.** Cell efficiency progress trend of various PV devices (This plot is courtesy of the National Renewable Energy Laboratory, Golden, CO) [44].

Efficiency and operation stability both are the crucial factors to determine the practical applications of these devices. Therefore, to execute the best performance of a PSC, there are several fundamental concerns needs to be addressed as mentioned:

- Excellent improvement of photo physics-chemistry and dynamics of exciton/charge-carrier;
- Well-established interfacial energy alignment, interface electronic structure and charge-transfer (carrier-collection) processes;

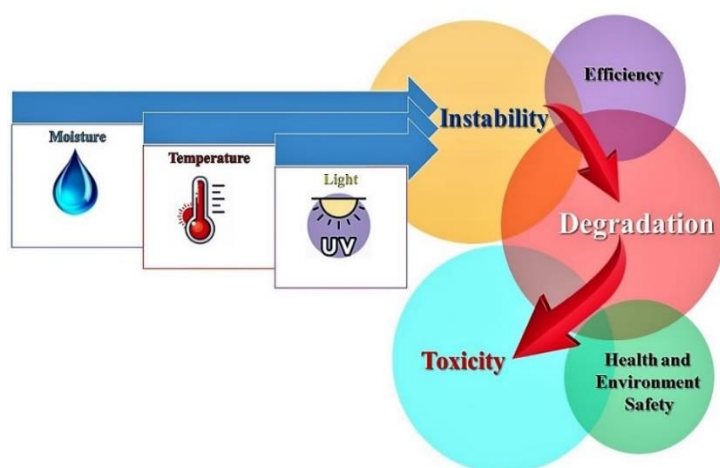


- Structural and composition characterization;
- Improved stability by developing material and compositional engineering;
- High-efficiency solar cell fabrication with device performance and stability testing;
- Scale-up, printing, slot-die coating and roll-to-roll manufacturing;
- Understanding of solar parameter behaviour.

### 3. Device Challenges: Stability and Toxicity Affairs of PSCs

To develop highly efficient and environmentally stable, benign perovskite devices is critical and challenging. Particularly for BIPV application, semi-transparent or transparent PSCs are required as they not only generate power for the building but also allows daylight and improve the indoor environment. However, for opaque façade application, the requirement for the transparency can be eliminated. Long-term instability, use of toxic lead (Pb) and semitransparency, while having higher power generating capability are the significant challenges with PSC.

As mentioned, stability stands out as the main challenge of a PSC device. The perovskite layer degrades rapidly in the presence of high temperature, ultraviolet (UV) light and moisture (Figure 4). Moreover, Pb-based perovskite ( $\text{MAPbI}_3$ ) causes severe toxicological implications on the environment with a dramatic impact on the environment and human health. Rapid degradation is the most common phenomenon for PSC while they are exposed to moisture and UV radiation [60,61]. This is quite a realistic point to be considered for outdoor application. Consequently, effective strategies are required to overcome the stability issue and employed for long-term running [62]. As a result, besides the implementation of high-efficiency devices, it is also essential to consider on environment and safety issues for an optimum PSC device.



**Figure 4.** Major challenges of PSCs according to instability and toxicity.

#### 3.1. Stability Issue

$\text{MAPbI}_3$ -based perovskite is the most efficient candidate for high PCE generation, but they suffer from material degradation in the presence of high temperature, intense UV light and the high percentage of moisture content [63, 64]. The hygroscopic character of amine salt present in  $\text{MA}^+$  and highly hydrophilic nature of perovskite lead the hydrate products formation, which eventually broadens the degradation time [65–67]. In the presence of UV-light photogenerated electron ease the formation of superoxide [68, 69], which are moderately reactive with perovskite. The degradation leads to the formation of  $\text{PbI}_2$  and  $\text{HI}$ , which further produce  $\text{I}_2$  in the presence of oxygen, as shown in the equation (i-iii). The UV-degradation can also happen for encapsulated devices [70, 71]. Organic-inorganic perovskites have various thermal stabilities depending on the time of exposure. Grain boundaries play a crucial role in temperature-dependent stability [72, 73]. Depends on the organic part of the material, degradation can occur at 60 °C or can start at 100 °C [74–76]. Not only the perovskite materials; there are other layers like HTL, ETL and metal-based electrode materials, which

also have their fundamental issues [77–80]. The metal electrode has the tendency to be corroded by the degradation of halide perovskite and tends to produce metal halide due to temperature stress. Stability issues can also occur from a structural point of view. The crystal structure of the perovskite and tolerance factor plays a pivotal role as they dictate the performance of the perovskite [81].

- $\text{CH}_3\text{NH}_3\text{PbI}_3(\text{s}) \rightarrow \text{PbI}_2(\text{s}) + \text{CH}_3\text{NH}_3\text{I}(\text{aq.})$  (i)
- $\text{CH}_3\text{NH}_3\text{I}(\text{aq.}) \rightarrow \text{CH}_3\text{NH}_2(\text{aq.}) + \text{HI}(\text{aq.})$  (ii)
- $\text{HI}(\text{aq.}) + \text{O}_2(\text{g}) \rightarrow 2\text{I}_2(\text{s}) + 2\text{H}_2\text{O}(\text{L})$  (iii)

To solve the moisture instability, two-dimensional (2D) perovskites and mixed dimensional perovskites are the most promising ones [82,83]. Incorporation of 2D perovskite in the grain boundary of three-dimensional (3D) perovskite has also proven to be effective in passivating the defect states of grain boundary [84,85]. Protection of PSCs from UV-light can also be achieved by using mixed dimensional (2D-3D) perovskite materials. At the same time, incorporation of inorganic charge transport materials like CuSCN, NiO,  $\text{WO}_3$  also provides some promising light stability in ambient conditions [86–88]. In spite of that, encapsulation is another way out to protect the devices from external factors [85]. Encapsulating materials play a huge role in commercializing PSCs, although UV instability is a matter of concern even with encapsulated devices. Thermal stability can be managed using the perovskite materials having high tolerance factor and quasi-2D structures. Using inorganic charge transport layers via sol-gel and pyrolysis methods effectively reduce the chances of degradation [89–91]. Presently, a considerable amount of study is going on by replacing the metal electrodes with carbon-based materials [92], which are non-degradable by corrosion. Hence, incorporation of carbon nanostructures as the charge transport layer take new initiatives for stable and economically viable PCE [93]. Few examples are given in Table 3, showing the developments of PSCs to overcome different instability factors. Perovskite-silicon tandem cells are coming in the market to make it more feasible for energy application [94].

**Table 3.** Types of PSCs along with their efficiency and stability.

Device Structure	PCE (%)	Stability Status	Reference
ITO/ZnO-JTCA/MAPbI <sub>3</sub> /spiro-MeOTAD/Au	18.8	70% left after 840 h in air	[95]
ITO/PEDOT:PSS/MAPbI <sub>3</sub> -xCl <sub>x</sub> /PCBM/ZnO/Al	16.8	Excellent stability	[96]
ITO/Cu:NiO <sub>x</sub> /MAPb(I <sub>1-x</sub> Br <sub>x</sub> ) <sub>3</sub> /PC <sub>61</sub> BM/BCP/Al	15.4	244 h stability	[97]
ITO/NiO /MAPbI <sub>3</sub> /ZnO/Al	16.1	>60 d stability	[98]
FTO/SnO <sub>2</sub> /FA <sub>1-x</sub> (MACs) <sub>x</sub> PbI <sub>3</sub> /spiro-MeOTAD/Au	20.7	83% left after 60 h	[96]
FTO/TiO <sub>2</sub> /MAPbI <sub>3</sub> -xCl <sub>x</sub> /sputtered NiO <sub>x</sub> /Ni	7.3	>2 months stability	[99]
FTO/NiO <sub>x</sub> /FA <sub>1-x</sub> MA <sub>x</sub> PbI <sub>3</sub> /PCBM/TiO <sub>x</sub> /Ag	20.7	90% left after 500 h under 85 °C	[100]
ITO/PTAA/(FA <sub>0.83</sub> MA <sub>0.17</sub> ) <sub>0.95</sub> CS <sub>0.05</sub> Pb(I <sub>0.6</sub> Br <sub>0.4</sub> ) <sub>3</sub> /ICBA/C <sub>60</sub> /BCP/Cu	18.3	90% left after 720 h in N	[101]
FTO/BI-TiO <sub>2</sub> /Mp-TiO <sub>2</sub> /FA-perovskite/spiro-OMeTAD/Au	20.0	800 h	[102]
FTO/bl-TiO <sub>2</sub> /mp-TiO <sub>2</sub> /RuCsFAMAPbI <sub>1-x</sub> Br <sub>x</sub> /spiro-MeOTAD/Au	21.8	95% left after 500 h under 85 °C	[103]
FTO/bl-TiO <sub>2</sub> /mp-TiO <sub>2</sub> /CsFAMAPbI <sub>1-x</sub> Br <sub>x</sub> /CuSCN/RGO/Au	20.4	95% left after 1000 h under 60 °C	[87]
FTO/c-TiO <sub>2</sub> /m-TiO <sub>2</sub> /m-ZrO <sub>2</sub> /Co <sub>3</sub> O <sub>4</sub> /carbon/MAPbI <sub>3</sub>	11.7	~2500 h in ambient condition in presence of light	[104]
FTO/m-TiO <sub>2</sub> /m-ZrO <sub>2</sub> /NiO/carbon/MAPbI <sub>3</sub>	13.7	PCE decreased to 80% of initial after ~150 h in presence of light	[105]

FTO/c-TiO <sub>2</sub> /m-TiO <sub>2</sub> /CH <sub>3</sub> NH <sub>3</sub> PbI <sub>3</sub> /C-CuS	10.2	Over 600 h in ambient condition with 30%–50% humidity in dark	[106]
FTO/c-TiO <sub>2</sub> /m-TiO <sub>2</sub> /m-ZrO <sub>2</sub> /carbon/MAPbI <sub>3</sub>	6.5	~850 h in dry air condition at room temperature in dark	[107]
FTO/c-TiO <sub>2</sub> /m-TiO <sub>2</sub> /m-Al <sub>2</sub> O <sub>3</sub> /carbon/MAPbI <sub>3</sub>	12.3	PCE decreased to 1% of initial after ~480 h under light at room temperature	[107]
FTO/c-TiO <sub>2</sub> /m-TiO <sub>2</sub> /m-Al <sub>2</sub> O <sub>3</sub> /SWCNT-NiO/MAPbI <sub>3</sub>	12.7	~300 h in ambient condition	[108]
FTO/c-TiO <sub>2</sub> /m-TiO <sub>2</sub> /m-Al <sub>2</sub> O <sub>3</sub> /carbon-WO <sub>3</sub> /MAPbI <sub>3</sub>	10.3	85% of initial PCE retains after ~500 h in the ambient condition in the presence of light	[109]

Degradation of perovskite is the main reason for instability as mentioned above. Poor thermal stability over a long period and also the humidity related adverse effects contribute towards the degradation of the Pb-based perovskite [63,64,92]. Resolving the stability issues of perovskite material is the censorious strategy to upgrade the long-term performances.

The growth of PSC confirmed that trying to leap directly into the marketplace BIPV installations would require substantial upfront capital investment. However, the standard test condition, STC (using the air-mass 1.5 spectrum, an intensity of 100 mW·cm<sup>-2</sup> also known as 1 sun of illumination and a cell temperature of 25 °C) is vastly different from real-world conditions, where temperature and the solar light intensity level and its spectrum always change with time [110,111]. Tress et al. (2019) recently varied both the light intensity and temperature of a PSC to monitor the PCE performing outdoor experiments at Lausanne, Switzerland. They have realized that temperature and solar light intensity closely depend on the associate weather condition, which determines the PV parameters associated with the PSCs [111]. As an example, based on weather station data from Bangor University in the UK from 2018, there were just 51.4 h over the whole year where the solar irradiance was equal to or greater than 1 sun and the mean irradiance during daylight hours was only 0.226 sun [110].

### 3.2. Toxicity Issue

As mentioned in Section 2, the most efficient PSCs are fabricated using Pb-based halide perovskites (MAPbI<sub>3</sub>). However, they suffer from the toxicity issues during device fabrication, deployment and disposal [112,113], which also retards the pace of commercialization. Pb is a carcinogenic element and has no safe threshold limit of exposure. Degradation of MAPbI<sub>3</sub> due to pH from rainwater on MAPbI<sub>3</sub> films were characterized and found that it degrades completely in water [114]. Moreover, a recent report by Li et al. (2020) highlights Pb- leakage into the ground, which can further provide serious impact on plants and human's food cycle [115]. In addition, Su et al. (2020) have examined the impact of Pb-leakage on the environment. They have observed that the total organic carbon and chemical oxygen demand analysis signify discarded PSCs could increase the oxygen consumption and may release CO<sub>2</sub> into the environment [116].

The toxic effect of Pb and polymers pushed researchers to think about greener alternatives [60,112,117,118]. Tin, germanium, bismuth can replace the toxic Pb [119,120]. Moreover, some new series of materials as chalcogenide perovskites, double perovskites, etc. are also worth investigating [121,122]. Various alternative Pb-free perovskite materials can be employed for light absorbers in PSCs. Table 4 indicates about the performance of some notable Pb-free perovskite absorber development. However, the efficiency is not as much like Pb-based perovskites due to high minority and low mobility of carrier-effective masses. Still, they are in the investigation because of their better stability over Pb-based PSCs at ambient condition.

**Table 4.** Significant performance of various lead-free perovskite-based materials in PSCs.

Pb-Free Absorber	Features	PCE (%)	Reference
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CsSnI <sub>3</sub>	CsSnX <sub>3</sub> (X = Cl, Br and I) quantum rods with tunable emission wavelength ranging from 625 to 709 nm has been prepared via solvothermal synthesis using different halide salt conditions	13.0	[123]
CsSnI <sub>3</sub>	Addition of SnF <sub>2</sub> reduces the background charge carrier density by lowering the defect concentrations	2.0	[124]
Cs <sub>2</sub> TiBr <sub>6</sub>	First-ever solar cells using Cs <sub>2</sub> TiBr <sub>6</sub> thin films show a stable efficiency of up to 3.3	3.3	[125]
Sn-based	Tin perovskite solar cells by using high energy level Indene-C <sub>60</sub> bisadduct	12.4	[126]
MASnI <sub>3</sub>	Redshifted and absorption up to 950 nm, compared to MAPbI <sub>3</sub> counterpart (1.55 eV).	5.7	[127]
FASnI <sub>3</sub>	Lewis acid-base adduct formed crystallization with trimethylamine	7.1	[128]
MAGeI <sub>2.7</sub> Br <sub>0.3</sub>	Flash-photolysis time-resolved microwave conductivity and photoelectron yield spectroscopy techniques	0.6	[129]
Cs <sub>2</sub> AgBiBr <sub>6</sub>	Fabricated Cs <sub>2</sub> AgBiBr <sub>6</sub> films and incorporation to working devices	2.5	[130]
MA <sub>3</sub> Bi <sub>2</sub> I <sub>9</sub>	Pinhole-free, large-grained films fabrication using two steps approach. The absorption coefficient, trap density of states characterization and charge diffusion length comparison to lead perovskite.	1.6	[131]
MASbSI <sub>2</sub>	methylammonium antimony sulfur diiodide was fabricated the first time for solar cell	3.1	[132]
MA <sub>3</sub> Sb <sub>2</sub> Cl <sub>x</sub> I <sub>9-x</sub>	A joint experimental and theoretical study. Inclusion of methylammonium chloride into the Precursor solution; low-cost fabrication	2.2	[132]
MA <sub>2</sub> KBiCl <sub>6</sub>	Indirect bandgap, density functional calculations	3.0	[133]
Ba(Zr, Ti)S <sub>3</sub> and BaZr(S, Se) <sub>3</sub>	Perovskite/crystalline Si tandem architecture, indicating the highest band-edge $\alpha$ among all known solar cell materials; Theoretical study	38.0	[58]

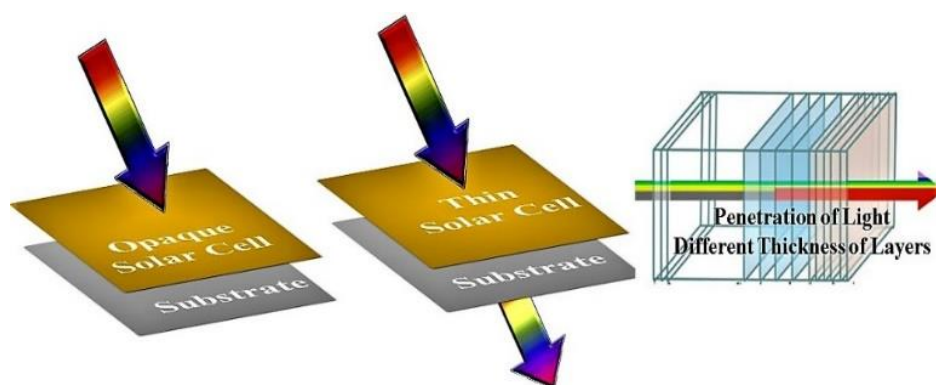
#### 4. Photovoltaic Consequences of PSCs

##### 4.1. Transparency and Efficiency Tradeoff of PSCs

Transparency is a crucial factor to determine the PCE of PSCs. Therefore, it is imperative to study the semi-transparent PSCs towards its useful energy harvesting through the windows and roofs of buildings. The transmitted sunlight through the transparent or semi-transparent window of a building significantly influences on the visual comfort of building occupant. Besides PCE, there are some other crucial parameters such as average visible transmittance (AVT), transparency colour perception [134–136], corresponding colour temperature (CCT) [137,138] [138] and colour rendering index (CRI) [139] should be investigated for optimizing the semi-transparent PSCs. Usually, AVT range between 20%–30% is required for window applications. Bandgap tuning of the perovskite absorber resolves the tradeoff between transparency and efficiency and thus becoming as a smart choice as a window. Transparency is associated with the thickness of the cell. Sometimes, highly transparent cells suffer low efficiency due to less absorption of sunlight. In contrast, less transparent cells are sometimes insufficient to generate the required power [140,141]. Jung et al. (2015) have described transparency enhancement by reducing the Perovskite absorber coverage. The PCE significantly boosts up by 128%, while the thickness increased from 40 to 280 nm, followed by the AVT decreased from 35% to 10% [142].

The modern architects prefer to build exteriors designed with artwork on the glass while building engineers consider low-cost energy-efficient construction [143,144]. Transparent or semi-transparent solar cell devices can replace the transparent glass for building. However, the fully

transparent solar cell possesses low solar light absorption capability. Hence it is a critical task to fabricate a fully transparent solar cell, which will also generate high power [145]. Thus, optimization between the efficiency and transparency at acceptable levels by varying the thickness of the different layers are required [146–148]. The light transmission with opaque crystalline Si PV is achieved by spacing the cells in the module [21,22,149] whereas PSCs are semi-transparent elements. An effort has been executed to find a suitable medium between high electrical efficiency and a high AVT, as shown in Figure 5. The thickness and structure of the mesoporous layer create an impact on PSC performance [150]. The optical transparency of the other interlayers and the semi-transparent electrode of PSC influence to archive high PCE [151]. Therefore, to achieve a highly transparent PSC device, the perovskite layer should be thin enough, which inevitably leads to obtain brownish cells [152]. In addition, reducing the thickness of the perovskite layer cannot wholly solve the tradeoff between transparency and efficiency as improvement of the transparency decrease the efficiency [153]. Mesoscopic cells that use  $\text{TiO}_2$  photoanodes are partially circumvented. By providing a large  $\text{MAPbI}_3/\text{TiO}_2$  interfacial surface area, electrons are therefore extracted from the perovskite throughout the entire thickness of the layer [71]. Thin mesoporous  $\text{TiO}_2$  layer has the potential to fill pore, which results in an improved PCE [154].



**Figure 5.** Schematic representation of the transparency of light, indicating the thickness of the different layer of a PSC.

Various reports claimed that a thin film of  $\text{MAPbI}_3$  could be developed, consisting of a thickness of 100–350 nm [155–157]. This resulted in the substantial differences in carrier diffusion lengths of the compositions, a much deeper understanding of the role of film thickness and morphology on the efficiency of  $\text{MAPbI}_3$ -based planar heterojunctions is required. The influence of the  $\text{TiO}_2$  layer during the growth of the perovskite “pores”, determined mainly by the thickness of the film by using their non-stoichiometric mixture of MAI and  $\text{PbCl}_2$  precursors was also studied. Employing perovskite dewetting technique, neutral colour perovskite was synthesized, which has an array of perovskite microstructured island. Each island could absorb visible light while the transparent region was colour neutral. However, this structure offers high transmission, but the gap between perovskite island create high shunt resistance [158,159]. This shunt resistance lowers the power generation, which can be further improved by -post-treatment of perovskite using alkyl-siloxane molecular layers [160]. The morphologic control of the perovskite layer is much determined by their precursors, deposition method and preparation temperature [161]. Without hole transport material, PSC having photoanode of 800 nm shows 12.22% cell efficiency [162]. It is observed that thinner n-type layers would improve the conductivity and accordingly lead to better device performance. Consequently, an appropriate thickness of n-type layers is also paramount to achieve superior device performance [163,164].

Yuan et al. (2018) investigated systematically by varying the I: Br ratio for  $\text{MAPb}(\text{Br}, \text{I})_3$ -based perovskites and thickness of the corresponding film, which led to an increase in the AVT as well as PCE [141]. They have realized that >20% AVT and ~10% PCE, even when the device thickness of wide-bandgap perovskite was >200 nm. A sandwich-type  $\text{MAPbI}_3$  to obtain semi-transparent PSCs with high efficiency by modification of morphology and structure, which can increase transparency to some extent, as reported by Heo et al. (2016) [163]. Wei et al. (2019) reported semi-transparent PSC-

based on MoO<sub>x</sub>/ITO/Ag/ITO (MoO<sub>x</sub>/IAI) with MAPbI<sub>3</sub>, which exhibited a PCE of 12.85% with an AVT of ~80%. Ag nanowire is deposited on the spiro-OMeTAD or perovskite to attain a semi-transparent PSC, which achieved a peak transmission of 77% approximately 800 nm and an efficiency of 12.7% as reported by Bailie et al. (2015) [165]. The PCE of 14.2% along with 72% AVT in the near-infrared region has been reported Fu et al. (2015) for an FTO/ZnO/PCMB/MAPbI<sub>3</sub>/Au based device architecture [166].

On the other hand, the strategy for achieving high transparency relies on uniform microstructure within the perovskite film, such as inserting a passivating material to confine the growth of perovskite grains. Mesh assisted grid deposition technique for mixed cation mixed halide perovskite on mesoporous TiO<sub>2</sub> was employed to fabricate PSC, which resulted in an average PCE ~10% with an AVT of 28%. In this case, islands of perovskite well-connected across the walls of the mesh are formed, which are capable of efficient light conversion and provide intermittent surface coverage for average transparency [167]. Table 5 highlights the performance of the investigated semi-transparent PSCs. Notably, both electrically conductive and optically transparent perovskite materials are still challenging to develop.

**Table 5.** The efficiency of various semi-transparent PSCs at their different transmission wavelength.

Device Structure	PCE (%)	Transmittance (%)	Wavelength (nm)	Reference
ITO/PTAA/CS <sub>0.05</sub> FA <sub>0.8</sub> MA <sub>0.15</sub> PbI <sub>2.55</sub> Br <sub>0.45</sub> /C <sub>60</sub> /SnO <sub>2</sub> /ZTO/IZO	18.2	75	760–1200	[168]
ITO/PEDOT:PSS/MAPbI <sub>3</sub> Cl <sub>3-x</sub> -PVP/CYTOP/PC <sub>61</sub> BM/PEIE/Au	5.4	34	400–800	[169]
FTO/c-TiO <sub>2</sub> /MAPbI <sub>3</sub> /Spiro-OMeTAD/MoO <sub>3</sub> /Au/MoO <sub>3</sub>	5.3–13.6	7–31	370–740	[170]
FTO/c-TiO <sub>2</sub> /MAPbI <sub>3</sub> Cl <sub>3-x</sub> /Spiro-OMeTAD/Ni	6.1	38	300–850	[160]
FTO/c-TiO <sub>2</sub> /AAO + MAPbI <sub>3-x</sub> Cl <sub>x</sub> /Spiro-OMeTAD/MoO <sub>x</sub> /ITO	8.5–13.3	26.3–45.4	400–800	[171]
In <sub>2</sub> O <sub>3</sub> :H/PTAA/MAPbI <sub>3</sub> /PC <sub>61</sub> BM/ZnO ZnO:Al/Ni/Al	16.1	80.4	800–1200	[146]
ITO/CuSCN/MAPbI <sub>3</sub> /PCBM/Bis-C <sub>60</sub> /Ag	7.5–10.7	13–37.5	300–850	[142]
FTO/c-TiO <sub>2</sub> /MAPbI <sub>3</sub> /PTAA/PEDOT:PSS/ITO/glass	12.6–15.8	6.3–17.3	300–800	[172]
ITO/PEDOT:PSS/MAPbI <sub>3</sub> /PCBM/AZO SnO <sub>x</sub> /Ag/SnO <sub>x</sub>	11.8	29	400–900	[173]
FTO/c-TiO <sub>2</sub> /mp-TiO <sub>2</sub> /Al <sub>2</sub> O <sub>3</sub> /(5-AVA) <sub>x</sub> (MA) <sub>1-x</sub> PbI <sub>3</sub> -Carbon grid/ MWCNT	8.2	24	300–800	[174]
ITO/ZnO/CsPbBr <sub>3</sub> /Spiro-OMeTAD/PH1000	5.9	59.8	300–800	[175]
FTO/TiO <sub>2</sub> /MAIPbI <sub>3</sub> -CH <sub>3</sub> NH <sub>2</sub> -MAPbI <sub>3</sub> /SWCNT/PEDOT:PSS/Ni microgrid	11.3	68	380–740	[176]
ITO/c-TiO <sub>2</sub> /mp-TiO <sub>2</sub> /Rb-FA <sub>0.75</sub> MA <sub>0.15</sub> CS <sub>0.1</sub> PbI <sub>2</sub> Br/PTAA/MoO <sub>x</sub> /ITO	16	84	720–1100	[177]
ITO/NiO <sub>x</sub> /FA <sub>0.83</sub> CS <sub>0.17</sub> PbBr <sub>0.5</sub> I <sub>0.25</sub> /LiF/PC <sub>60</sub> BM/SnO <sub>2</sub> /ZTO : ITO/LiF/Ag grid	14.5	74	765–1200	[178]
ITO/PEDOT:PSS/MAPbI <sub>3</sub> /PC <sub>61</sub> BM/Au/LiF	3.4–7.7	10–35.4	400–800	[179]
ITO/NiO <sub>x</sub> /MA <sub>3</sub> PbI <sub>3</sub> /PCBM/BCP/Ag/SiO <sub>2</sub> /ZnS/Ag/ZnS	10.5, 10.7, 11.2	28.8, 12.4, 3.4	Red, Green, Blue	[180]
ITO/ZnO/PCBM/MAPbI <sub>3</sub> /NiO <sub>x</sub> /ITO/dielectric mirror	10.12	28.1, 22.4, 17.4	Red, Green, Blue	[181]

FTO/c-TiO <sub>2</sub> /m-TiO <sub>2</sub> /MAPbCl <sub>x</sub> I <sub>3-x</sub> /Spiro-OMeTAD/PEDOT:PSS	11.6, 13.8, 11.6	11.6, 10.5, 9.1	400–750	[182]
ITO/c-TiO <sub>2</sub> /MAPbI <sub>3</sub> /Spiro-OMeTAD/MoO <sub>3</sub> /Ag/ZnS	11.9–13.3	7.42–10.9	380–750	[183]
FTO/c-TiO <sub>2</sub> /mp-TiO <sub>2</sub> /Al <sub>2</sub> O <sub>3</sub> /MAPbI <sub>3</sub> -Carbon grid/WO <sub>3</sub>	8.1	20	380–780	[184]
FTO/c-TiO <sub>2</sub> /mp-TiO <sub>2</sub> /Al <sub>2</sub> O <sub>3</sub> /graphene-PEDOT:PSS/MAPbI <sub>3</sub> -carbon grid	7.2, 11.6	26, 20	380–780	[185]

#### 4.2. Upscaling Stature of PSCs

Scaled up of the PSC is essential to implement them for their on-site application. However, scaling up PSC exerts as a hugely challenging issue specifically for the fabrication technology, large-scale material development and sequential right tracklayer deposition. Scaling up often reduce the efficiency of the overall system. Therefore, the development of large-scale PSC is a big challenge in terms of both the cost-effectiveness and necessary longevity. In this regard, sheet-to-sheet and roll-to-roll deposition methods stand out as a suitable scaling up methods for large-scale PSC fabrication. Reduction of bulk defect recombination and electric leakage followed by adjusting its bandgap and increasing the charge generation are the crucial factors that require to be perfectly attained in large-scale PSCs, which is undoubtedly a challenging task. There are many attempts that have been made for upscaling of PSCs, providing importance on high efficiency and excellent stability too. However, increasing the cell dimension also drops the power conversion. For example, cell dimension increment from 0.12 to 1.1 cm<sup>2</sup> resulted 11.5% reduction of efficiency [186]. PSC 10.1 cm<sup>2</sup> modules exhibited a PCE of 10.4%, which was enhanced to 13.3% for reducing the area [187]. A 198 cm<sup>2</sup> area based PSC offered PCE of 6.6% [188] while Gardner et al. (2016) [189] achieved only 4.3% PCE for a cell having an active area of 100 cm<sup>2</sup>. However, Hu et al. (2017) achieved a mesoscopic 100 cm<sup>2</sup> area PSC having PCE of 10.4% [190]. Another work showed fully printable large-area 7 m<sup>2</sup> perovskite panels made by 10% efficient 10 × 10 cm<sup>2</sup> perovskite modules [190]. Weihua Solar manufactured large-area 45 × 65 cm<sup>2</sup> modules by using 10.6% efficient 5 × 5 cm<sup>2</sup> cells [191]. Recently, one 703 cm<sup>2</sup> (24.15 × 29.10 cm<sup>2</sup>) large size with excellent efficiency Perovskite was fabricated where crystal properties were controlled during the fabrication of the crystal growth process [192]. Microquanta successfully fabricated a 200 × 800 cm<sup>2</sup> module with a PCE of 14.24% [193]. Very recently, the Panasonic electronics manufacturer has produced a lightweight 30 × 30 cm<sup>2</sup> perovskite with an efficiency of 16.09% [194].

### 5. Advancement of PSCs for BIPV

Building integration of PSCs is one of the most holistic approaches as transparent and semi-transparent PSCs are possible by tuning the material thickness and bandgap. BIPV may hold the potential to increase PSC technology suitable space on buildings. Uniform transparency over the entire device area makes PSC a very engaging for BIPV applications, which combine the production of green energy and esthetic architectural features of elements that are part of the green environment for human habitat. Integration of PSC in BIPV is still a less-explored work compared to the other PVs. The transparency-efficiency tradeoff can be considered for a proper design of BIPV applications where transparency and efficiency both represent design parameters. Figure 6 highlights the major required characteristics for BIPV integration in the less energy-hungry building using PSCs.

- Outdoor stability;
- Lightweight: the total mass of the cell does not strain the construction of the building;
- Semitransparency and;
- Low-scattered light: able to harvest solar energy also in shadowed areas or cloudy conditions that can bring up the PSC for a suitable BIPV employment.

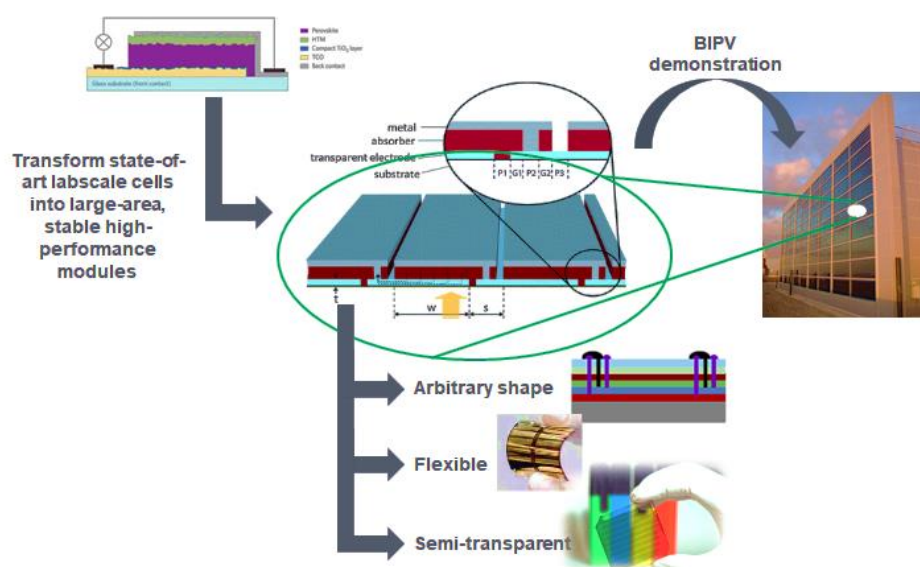


**Figure 6.** Schematic representation of the suitable PSC features for BIPV.

### 5.1. Recent Progress of PSCs Integration in BIPV

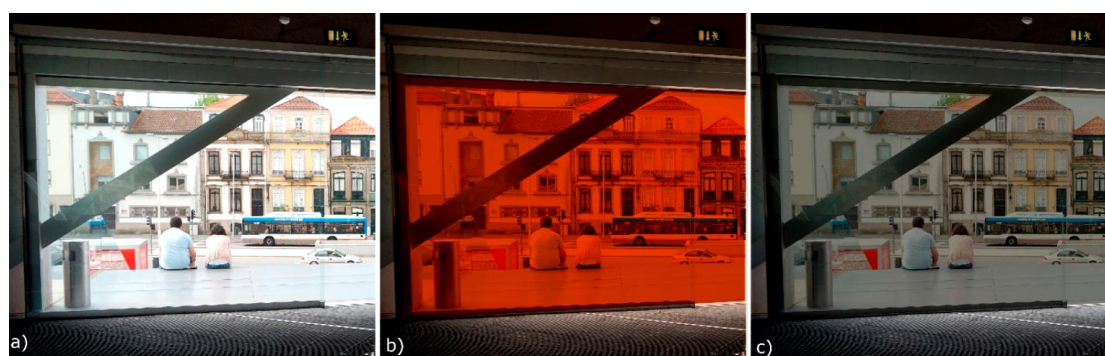
BIPV systems are promising for energy conscious building design techniques. Design considerations for BIPV systems must include the building's architecture, its location, any appropriate building and safety codes. Integration of PSC involves effective design for the local climate and environment and considering consolidated daylighting and photovoltaic collection. In this regard, various attempts have been promoted to employ PSC in BIPV application.

Bifacial colourful ST-PSCs in an n-i-p architecture using CuSCN as a hole transporting material, was developed by Wang et al. (2020), exhibits wide colourful tunability and excellent bifacial photovoltaic behaviour and emerging as a promising candidate for BIPV applications [195]. Martellotta et al. (2017) pointed out with particular reference to semi-transparent PV cells using amorphous silica (a-Si), and perovskite may have a significant impact on BIPV application. PSC with 42.4% transmission exhibited higher PCE (6.64%) compared to lesser transparent (30.1%) amorphous Si cell, which resulted in maximum efficiency of 4.80%. Moreover, the authors claimed that the PSC offered a more balanced visual comfort behaviour compared to the a-Si device and produced electricity with different behaviours concerning solar radiation. This study offers the futuristic scope of PSCs integration as a potential substitute candidate for silicon solar cells for BIPV. Despite that, Aernouts et al. (2019) [196] demonstrates about the efficient structures and processes for reliable perovskite solar modules in BIPV facade application, with support of outdoor test results, which opens then the door for technology validation for a fully integrated product (Figure 7). The authors demonstrated a cost-effective, highly efficient (>17%) perovskite-based  $35 \times 35 \text{ cm}^2$  module architecture having over 20 years of reliability.



**Figure 7.** Schematic represents of efficient structures and processes for reliable PSC modules for BIPV application. Reproduced with permission [196].

Ghosh et al. (2019) developed carbon-based PSC having which had PCE of 8.13%, 30% average solar transmission and 20% average visible transmission, at the laboratory environment for BIPV application. In addition, daylighting and glare control analysis employing the subjective rating methods was investigated. For midday period of a typical bright sunny day at the location of the University of Exeter, Penryn (50.16° N, 5.10° W), UK, high glare was observed [184]. Improved visual comfort is attainable while Perovskite PV windows are employed in a building by replacing solar control window [7]. Coloured PSC reflects light which is also potential for BIPV application as lowering the thermal gain comfortable indoor environment is achievable. Furthermore, reflected light reduces the possibility of overheating of the solar cell. The PSC developed by Zhang et al. (2015) was capable of tuning colour across the visible spectrum while maintained the high efficiency. This product is suitable for sustainable coloured BIPV architecture [197]. PSCs also changes its transmission in the presence of temperature, which is known as thermochromism. Transmission variation in the visible range for thermochromic (TC) perovskite is suitable for retrofit or newly glazed façade application [198]. Figure 8 shows a colour neutral PSC-BIPV, while amorphous Si cells absorb most of the blue-green radiation and appear as brown-orange [199].



**Figure 8.** Simulation of the appearance of the different PV technologies applied to the glazing such as (a) baseline condition; (b) a-Si cell and (c) PSC. Reprinted with permission [199].

Tandem structure of PSCs is attractive candidates where at the top [118] or the bottom silicon are stacked mechanically. Mechanically stacked silicon bottom cell PSC achieved a PCE of 23.9% [200,201]. This is the highest achieved efficiency from the four-terminal tandem device.



However, stability was encountered as the most challenging for PSC efforts, were given to characterize it at the outdoor condition. Of course, the low-cost and flexible manufacturing prospects of PSCs offers a desirable integration in the BIPV market. The flexible PSC modules laminated into a glass façade element, which was manufactured by Saule Technologies and installed in Skanska's Spark building in Warsaw, Poland [202]. The BIPV market expects tremendous growth from €1 billion in 2015 to €6.3 billion in 2022.

### 5.2. Lightweight PSCs for BIPV

Lightweight BIPV technology is essential for building integration especially retrofit the building. Hence flexible and wearable PV systems are gaining importance because of their potential application in building. Flexible PV indicates a reduced weight PV which can be quantified as specific power (watts/kilogram). Fabrication of flexible transparent PSC requires flexible transparent electrodes which should have high conductivity and excellent mechanical stability. Hence, the replacement of the conventional brittle electrodes is required [203,204]. In terms of flexibility consideration, the polymer substrates are considerable candidate due to cheaper and low-temperature solution processing. The inexpensive polymer substrates such as polyethylene terephthalate (PET) and polyethylene naphthalate (PEN) have been found suitable to fabricate flexible PSCs [101].

Along with, the mechanical stability of the device is also essential to generate adequate power per weight for their utilization. The potential of reaching extremely high specific powers in PSC reporting  $\sim 29.4 \text{ W}\cdot\text{g}^{-1}$  with only 12% efficient device as demonstrated by Kang et al. (2019) [205]. This value is orders of magnitude higher than what typically characterizes traditional crystalline Si cells lies in the range of  $0.1\text{--}1 \text{ W}\cdot\text{g}^{-1}$  [206]. Notable performances of lightweight-based PSCs are summarized in Table 6.

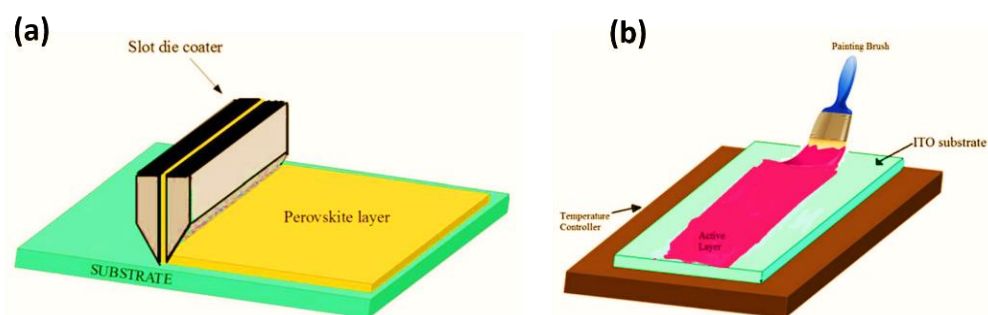
**Table 6.** Significant reports on the performance of flexible PSCs.\*

Substrate	PCE (%)	Power-per-Weight	Reference
PAN foils-ITO ( $1.3 \mu\text{m}$ )	15.2	29.4 W/g	[205]
PET foil ( $1.4 \mu\text{m}$ )	12	23 W/g	[206]
PET/Graphene ( $20 \mu\text{m}$ )	11.5	5 W/g	[207]
Ultrathin PET/Silver mesh ( $57 \mu\text{m}$ )	14	1.96 kW/kg	[208]
ITO-coated PET	14.2	23.26 W/g	[209]
PET/Ag Nanowire ( $17 \mu\text{m}$ )	12.9	4.16 W/g	[210]
*PEN: Polyethylene naphthalate; PET: Polyethylene terephthalate;			

### 5.3. Solar Ink-based PSCs

Solar paint can replace the high-temperature annealing processed fabrication for high-efficiency PSCs [211]. This process can further be improvised by addition of chemical steps to enhance the electronic inter-grain connectivity, which will enhance the conversion efficiency. The roll-to-roll fabrication process excels as a compatible technique in order to make large-scale PSCs. The roll-to-roll deposition techniques such as ink-jet printing, slot die coating, blade coating, spray coating, screen-printing, flexography, etc. are one of the most convenient processes to use the solar paints to fabricate PSCs in a large scale (Figure 9a,b) [201,212]. Having the advantage of large wafer substrates allowance, faster deposition technique, a highly scalable and cost-effectiveness of the overall process further provides the roll-on roll fabrication approach as one of the best solutions for large scale production [191,212]. Implementation of such solar paint-based protocol on a roll-to-roll cell manufacturing is now seeking attention. The solar paint can be applied in BIPV, where the photoanode can be directly painted on the walls or windows of a building. Solar paints are a class of thin-film technology in which it can be fabricated in the form of solution. This solution is applied on glass or plastic substrate by spraying or brushing to make a complete solar cell. Some of the most

attractive features of PV paints are thin layer deposition, substrate availability, less waste during processing and non-fragile. The solar paint can be further directly applied in BIPV, where the ETL can be directly painted on the walls or windows of a building.



**Figure 9.** Perovskite layer deposition using (a) slot die coating, (b) brush painting techniques, for solar paint-based PSCs, respectively.

So far, different approaches such as additive inclusion, thermal annealing and different kind of precursors, were explored to control morphology, crystalline structure and moisture stability of perovskite. In combination with these strategies, the use of anti-solvent dripping during the deposition of perovskite precursors is widely exploited to obtain better film morphology and properties. Beside solvent toxicity, anti-solvent dripping is hardly compatible with scalable productions technologies; therefore, strategies to control the perovskite film formation in one-step and solvent dripping free is a technological challenge. The spinning in the typical perovskite process flings away most of the liquid, so a better approach is therefore required. The acetonitrile/methylamine system is unusual for a few reasons: First, it utilizes methylamine as the Pb-alkylamine former, thereby reducing the chance of impurities and over passivation [213]. The acetonitrile system is shelf-stable for long periods. Acetonitrile as a solvent also has many desirable properties for high-speed manufacturing such as low boiling point, low viscosity and low surface tension relative to the commonly used dimethylformamide (DMF) [214], dimethyl sulfoxide (DMSO) [154] and N-Methyl-2-pyrrolidone (NMP) [215] systems. Instead of using the toxic solvents, starch biopolymer exploits as a rheological modifier to tailor the viscosity of perovskite precursor solutions to obtain a stable ink for uniform perovskite thin films [216]. TCs have attracted broad interest due to their simple reversible mechanism of using thermal energy for switching transmittance. Typically, commercially available TCs are liquid crystals and leuco dyes and recently vanadium dioxide. The crystallization temperature in inverse temperature crystallization depends on the halogen constituent of the perovskite. This observation inspired to combine the tunable optical properties and unusual crystallization processes of perovskites to design a facile synthesis of TC inks that realize smart windows with more extensive chromatic variation than thought possible in hybrid perovskites [217,218].

#### 5.4. Zero-Energy Building Approach of PSCs in BIPV

Significant insights were gained while theoretical approaches based on MAPbI<sub>3</sub> perovskite was employed [57,219,220]. The modelling studies of such PSCs include formability of the perovskite structure, effect of reduced structural dimensionality and Pb-ion insertion, which can pave way further improvement of perovskite development. On the other hand, features like Rashba effect [221], the ferroelectric effect [222], carrier localization effect [223], ion transport and halogen atom inclusion [224], provides high optoelectronics property modulation for PSCs. Alternatively, achieving zero energy is an ambitious yet increasingly achievable goal, i.e., gaining momentum across geographic regions and markets [225]. Reduced energy consumption of PSCs, therefore, makes it simpler and less expensive to meet the building's energy needs for BIPV. Figure 10 highlights about a scheme of all these features, which need to be co-inside to develop a zero-energy building using PSC.

Reports are available on the top floor of the apartment, which has been investigated by using the  $4 \times 4 \times 3 \text{ m}^3$  single box model covered by PSCs [226–230]. The hourly energy gains from the rooftops and façades are calculated based on the measured angle-dependent performance of the solar cells and the hourly solar intensities. Assoa et al. (2017) attempted different approaches, including a linear model, lumped elements models and models that make use of commercial software solvers for rooftop BIPV modelling study [227]. The forecasted solar irradiance 7 kW solar PV system for net-zero building was evaluated in India climate [228]. On the other hand, Poulek et al. (2015) rationalized an annual estimation of temperature difference 3.2 K and 3.5% in energy production between roof integrated and free-standing PV panels through thermal models [229]. Recently, Walker et al. (2019) reported a thin-film CIGS module with longitudinal cell direction to outperform modules with orthogonal cell direction by up to 8%. The thin-film CIGS modules on the scale of one module under partial shading conditions, one curved module and two connected modules [226]. The model was validated using recorded experimental data over an entire year. Recently, Gong et al. (2019) used the single box model of  $4 \times 4 \times 3 \text{ m}^3$  which converted 35% solar radiation to electricity is a promising solution for distributed power generation and the zero-energy residential building in the Wuhan urban area in China [231].

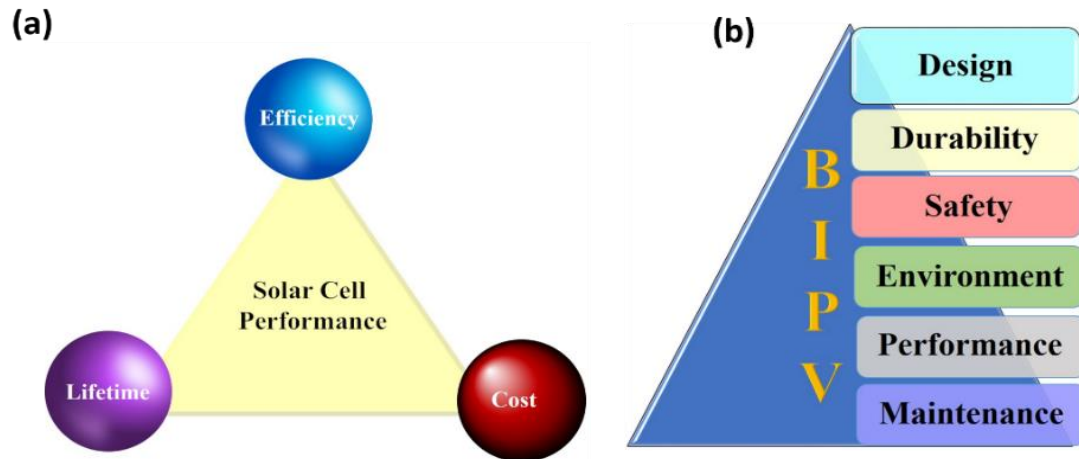


**Figure 10.** Scheme of the PSC-integrated BIPV modelling study for zero-energy building development.

## 6. Future of PSCs based BIPV

Concerning the present status of PV technologies, improvements in several areas are required, such as conversion efficiency, cost, durability and sustainability. With the emergence and rapid growth of nanotechnology, harnessing of the novel nanomaterials for PSCs has increased over the past two decades, and the process of discovery and invention is continuing.

The calculation of LCOE, i.e., Levelized cost of electricity signifies that the total cost per unit of electricity generated over the lifetime from the PSC system is competitive compared to other available PV technology [207,232,233]. The “Golden Triangle” model indicates about the performance, durability and cost of the PV system, as shown in Figure 11a. As an example, Liu et al. (2018) developed the PSC having a PCE of  $19.1\% \pm 0.4\%$  with good reproducibility. The un-encapsulated PSCs exhibit above 1600 h lifetime under continuous dry nitrogen environment. This study recommends a suitable example of the “golden triangle” report for a PSC in terms of their conversion rate of sunlight into electricity must be high, inexpensive to produce, and possess a long lifespan [207]. In the case of BIPV implementation, the functionality depends on building’s design, durability, geographical position, safety and maintenance as shown in Figure 11b, which can control the effective justice to the golden triangle theory.



**Figure 11.** (a) Golden triangle of solar cells bonded with the cost, efficiency and lifetime parameters and (b) parameters for PV building integration.

### 6.1. Scope of PSCs in Building Energy Storage Application

It is advantageous to design PSC-electrochemical storage hybrid devices to store the power as achieved form PSC. In this regard, PSC introduces as a window frame around the electrochromic glass. This can make solid-state electrochromic batteries in smart windows. In such a configuration, the solar-cell window frame harvests electricity and provide power to the electrochromic glass [234–237]. Table 7 summarizes performances of various significant PSCs for electrochemical storage hybrid devices. Xia et al. (2016) demonstrated a solid-state electrochromic battery made with MAPbI<sub>3</sub>-based PSC and WO<sub>3</sub>-based electrochromic device, which exhibits reasonable cycling stability with a capacity of 65 mA·h·g<sup>-1</sup> at 1 A·g<sup>-1</sup> after 2500 cycles with retention of 86.7% [45]. This result indicates the successful implantation of PSC in electrochromic devices.

**Table 7.** Significant performance of various PSCs for electrochemical storage hybrid devices.\*.

Perovskite	Storage Active Layer	Device Performance	Storage Performance	Reference
MAPbI <sub>3</sub>	Bacterial cellulose membrane/ Polypyrrole/MWCNT	Efficiency: 13.6% Voc: 0.98 V	Capacitance: 572 mF·cm <sup>-2</sup> (1.0 mA·cm <sup>-2</sup> ), SE: 49%	[238]
MAPbI <sub>3</sub>	Copper hydroxide nanotubes/ MnO <sub>2</sub>	Efficiency: 10.41% Voc: 0.96 V	Capacitance: 37.93 mF·cm <sup>-2</sup> (1.0 mA·cm <sup>-2</sup> ), Energy Density: 3.36 mW·h·cm <sup>-2</sup> , Power Density 74.02 mW·cm <sup>-2</sup> , SE, 67%	[239]
MAPbI <sub>3</sub>	Carbon-supported graphene/PEDOT	Efficiency: 8.65% Voc: 1 V	Capacitance: 388 mF·cm <sup>-2</sup> (1.0 mA·cm <sup>-2</sup> ), Energy Density: 0.18 W·h·cm <sup>-2</sup>	[240]
CH <sub>3</sub> NH <sub>3</sub> PbI <sub>3-x</sub> Cl <sub>x</sub>	WO <sub>3</sub>	Efficiency: 8.25% Voc: 0.98 V	Co-anode (co-cathode) Energy Density: 13.4 (24.5) mW·h·cm <sup>-2</sup> ,	[241]

		Power Density: 187.6 (377.0) mW.m <sup>-2</sup> , Capacitance: 286.8 (430.7) F.m <sup>-2</sup>		
MAPbI <sub>3</sub>	Asymmetric: TiO <sub>2</sub> Nanotubes and MnO <sub>2</sub> / Co <sub>6</sub> S <sub>8</sub>	Efficiency: 5.6% V <sub>oc</sub> : 0.81 V	Capacitance: 262.5 mF.cm <sup>-2</sup> (0.5 mA.cm <sup>-2</sup> ), SE: 80%	[242]
MA <sub>1-y</sub> FA <sub>y</sub> PbI <sub>3-x</sub> Cl <sub>x</sub>	Anode: Li <sub>4</sub> Ti <sub>5</sub> O <sub>12</sub> /rGO, Cathode: Carbon	Efficiency: 14.01% V <sub>oc</sub> : 1.05 V	Energy Density: 60 W.h.kg <sup>-1</sup> , SE: 80%	[243]
(C <sub>6</sub> H <sub>9</sub> C <sub>2</sub> H <sub>4</sub> NH <sub>3</sub> ) <sub>2</sub> PbI <sub>4</sub>	(C <sub>6</sub> H <sub>9</sub> C <sub>2</sub> H <sub>4</sub> NH <sub>3</sub> ) <sub>2</sub> PbI <sub>4</sub> / rGO/PVDF	Efficiency <sup>†</sup> : 0.003%	Capacity: 410 mA.h.g <sup>-1</sup>	[244]

\*MWCNT: Multi-walled carbon nanotube; rGO: Reduced graphene oxide; S.E.: Storage efficiency; PEDOT: poly(3,4-ethylene dioxothiophene) polystyrene sulfonate; MA: Methylammonium; F.A.: Formamidinium; PVDF: Polyvinylidene;

Fluoride; V<sub>oc</sub>: Open circuit voltage.

† After device integration

On the other hand, MAPbI<sub>3</sub>-based series-connected PSCs directly charge lithium-ion batteries with a storage efficiency of 7.80% [245,246]. Recently, Kin et al. (2020) have combined a high open-circuit voltage (V<sub>oc</sub> > 1 V) PSC single cells with single-cell batteries via a direct-current–direct-current (DC–DC) boost converter to explore the feasibility of single-cell-to-single-cell integration of a single PSC with a Li-ion battery. They developed the PSCs charged Li-ion battery, in which, PSCs with a boost converter resulted in maximum overall efficiency of 9.9% and a high 14.9% solar to battery charging efficiency [247].

## 6.2. Commercial and Building Integration Confronts of PSCs

The outdoor stability of PSC is a crucial parameter for commercial application besides their high efficiency [248]. Despite the structural modification and various perovskite absorbers employment, the availability of sufficient quantities of precursors, cost-effective deposition and synthesis and easy process for a large-scale device with long-term stability are still the main challenges for PSCs (Figure 12) [249]. The crucial challenges that need to be overcome before PSCs can be considered a viable solution for extensive PV market deployment, primarily related to the stability of low bandgap perovskite. Nevertheless, the potential is unprecedented. However, there are ample of scope and opportunity to develop new and economically viable fabrication methods to develop an adequate PSC.



**Figure 12.** Challenges of a semi-transparent PSC for BIPV application.

Currently, the laboratory-scale record of PSC is at >20% level, and commercial cells are <9% PCE [250]. Stability of PSC is the main obstacle for commercialization as currently, best PSC shows one-year lifetime, which is much shorter than silicon-based 25 years stable PV [251]. Although, the current trending of PSC research signifies that the perovskite technology holds a great promise towards cost-effective manufacturing among other PV technologies. This can be achievable by variation in device architectures, incorporation of novel materials and synthesis approaches [252]. Use of such variations allows high charge transfer mobility and fewer grain boundaries between the layers to improve the performance. Despite fundamental research, synergies between environmental, socioeconomic and regional approaches are needed for perovskite research.

For the BIPV industry, the major challenge is the lack of standards [253]. There are no international standard rules for integration of PV technology into a building. Most often, the engaging parameters are PV inclination, orientation and occupant comfort. However, there are electrical cables involved for BIPV and the other electronic components [254]. Besides, Perovskite integrated into a building in northern latitude place where snow and rain are the most common phenomenon that should be considered before integration [255,256]. In the case of a hot climate and dust environment, how this technology will perform can be a significant investigating area before building integration [257–263] that must be a vital fact when considering PSC integration in BIPV.

Moreover, the fire safety norms for PSC-based BIPV should also be evaluated [264,265]. Therefore, PSC emerges as a possible candidate for BIPV application. In contrast, lack of proper building adaptive policy and stability challenges retard the PSC integration for BIPV.

## 7. Perspective and Discussion

Plenty of successful demonstrations of PSCs at low temperature and ambient condition processes on flexible substrates are available that can ease the fabrication process. The MAPbI<sub>3</sub>-based perovskite interplays various inter-structural physicochemical interactions with the different components of the perovskites device and generate excellent optoelectronic properties for PV applications [266]. For commercialization, use of toxic Pb element should be monitored by following the Restriction of Hazardous Substances (RoHS) criteria made by the European Union [267]. There is a drive to replace Pb with Sn/Cs, which is less toxic. Nevertheless, its natural oxidation creates Sn<sup>4+</sup> and low electron mobility of Cs<sup>2+</sup> that originates a metal-like behaviour in the semiconductor, which lowers the photovoltaic performance. The high-efficiency evaluation of PSC is now giving robust and stiff competition to first- and second-generation solar cells. The positive inherent features of PSCs like conformability, flexibility, workability under low-light conditions, and more straightforward integration possibility in buildings as PV windows will strengthen their market entry.

A proper forecast of future energy yield is also required from the investors to make a successful integration of PSC in BIPV. This cannot be accurately achieved with only obtained STC data. Furthermore, as electricity infrastructure transforms towards smart grids, understanding variability in PV energy production will become a significant component in the design and optimization of energy exchange and storage at all temporal and spatial scales. Within this framework, the findings on the different energy yields obtained under STC and real-life temperature and irradiance data are of crucial importance [268–270]. Various PV companies such as Oxford PV, GreatCell Energy, Solar Cube, Toshiba, Frontier Energy Solution, Microquanta Semiconductor, Hunt Perovskite Technologies, Swift Solar, Sekisui Chemical, Irish Photovoltaics, Panasonic, Saule Technologies, etc. are already manufacturing large-scale PVs module [27]. Constant research activities are going on, and combined efforts from both industry and research labs are in progress to scaling-up of PSCs. It is expected that in near future performance gap will be minimal between laboratory and industrial modules. Cost per kilowatt-hour is also an essential parameter, which is dominated by the efficiency and lifetime of PV systems. Simple fabrication and material formulation anticipate less production cost of PSC compare to conventional PV technologies. The lower production cost and highly durable is more sustainable and makes the PSCs commercially competitive. The crucial challenges that need to be overcome before all-perovskite multi-junctions can be considered a viable solution ready for high-value market deployment, primarily related to the stability of low bandgap perovskite. Many



scientific articles and academic studies describe the cost analysis to manufacture the PSC in BIPV technology once it is at scale. Unfortunately, there is still a lack of research to address the actual cost figure and factors affecting economies of scale for the PSC integration in BIPV. Additionally, other routes more towards customization and facilitation of integration are to be opened. Further, to besides the research and development challenges, it is necessary to address other technological aspects for PSCs integration in BIPV, which are:

- Improvement of the Perovskite technology, by increasing the stability and efficiency and reliability;
- Reduction of negative life cycle environment cost, operation and maintenance cost;
- Reduce the technological risks and develop new capabilities for improved components and systems

A reliable simulation tool is required to predict the manufacturing cost of these modules under real situation is essential. We need to have a plan as to how we get the material and the technology to scale. Thus, are we going to have commercialization of PSC in BIPV on tomorrow? The answer is no, not yet. However, we are getting closure to reach our target every day.

## 8. Conclusion

In summary, understanding of the underlying photo-physical, interfacial energy alignment and electronic interface structure and charge-transfer phenomenon will further help improving device structures and better selection of materials. PSC holds great promise for addressing our energy concerns. Long-term poor stability is the major issue with PSCs; however, progress has been made in the manufacturing of more giant cells as well as modules, which is indispensable for commercialization of the technology. Stability improvement of the PSC requires an interdisciplinary research approach to explore new stable materials by selecting the choice of electrodes, barrier layers, charge transport layers and encapsulation strategies. Several approaches are underway in understanding many critical issues related to the fundamental physiochemical characteristics of each component in PSC and to enhance the stability. Besides, there is a lack of proper resources to perceive the value of esthetic designs and a suitable module for building adaptive PSC. Still, the discussed characteristics may help mitigate the disadvantages of higher prices and excels more opportunity that is significant for PSCs. Tandem perovskite can be a solution for a highly stable system. The continued research and development within PSCs materials and BIPV technologies will yield a better solution for in future. In this present study, we present the opportunities for PSCs towards considerable variation in the available BIPV research. We have made an effort on the current situation of PSCs research and the crucial factor associated with it to integrate them for BIPV application.

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